Accessories suitable for



TV 15-SL | 40-SL | 100-SL | 200-SL

Spare parts

Description	No.
Filter fleece to PFM40 | PFA120	66404
Filter fleece to PFA180	69741
Pump ASM 60/120 to TV15-SL| 40-SL, PFM40	70027
Pumpto automatic paper filter PFA120 & PFA200	73918
Dosing pump	67728



67728



ASM 18 | ASM 60

Accessories

Description	No.
Flowmeter 0,2-5l/min	73133
Refractometer	14578
Grinding media and compounds you will find on page 64 - 68	

Spare parts

Description	No.
Dosing pump	67728



67728

Accessories suitable for

All Slide/Vibratory grinding machines | Centrifugal plants

Ceramics grinding tools

Type	Grinding performance	Grinding pattern	Triangle (TRI)	Triangle angle cut (A/C TRI)	Tristar (A/C T/S)	Cylinder (CYL)	Cylinder angle cut (A/C CYL)
WXC							
MAC							
Z							
F			4 x 4 6 x 6 8 x 8 10 x 10 13 x 13 16 x 16 20 x 20 26 x 26 30 x 30	4 x 10 6 x 12, 10 x 15 10 x 20, 13 x 26 15 x 15, 15 x 30 25 x 25, 33 x 23	4 x 4 x 5 6 x 6 x 6 10 x 10 x 10 20 x 20 x 20	2,5 x 5 3 x 10 6 x 7 6 x 14 7 x 13 10 x 19 20 x 40	3 x 10 4 x 11 6 x 10 6 x 14 7 x 15 8 x 20 10 x 20 15 x 25
PI							
BA							
WV							
FSG							
DK							
MHS						1,7 x 5, 2,5 x 8, 3 x 10, 4 x 14	
MHC							
GP			4 x 4, 6 x 6, 8 x 6, 8 x 8, 10 x 10			1,7 x 5, 2,5 x 8, 3 x 10, 4 x 6, 4 x 10, 4 x 14	4 x 10 6 x 14

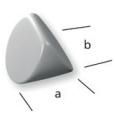
*other sizes and qualities on request

Accessories suitable for

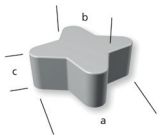
All Slide/Vibratory grinding machines | Centrifugal plants



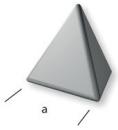
Ellipse (ELI)



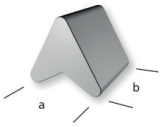
Quinto (QUI)



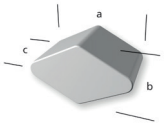
Star (STE)



Pyramid (PYR)



Arrowhead (PFG)



Rhombus (RHO)



Sphere (KUG)

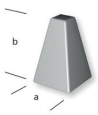
						6
14 x 14 x 5 20 x 20 x 8	10 (13 x 10) 15 (18 x 15) 25 (28 x 25) 30 (33 x 30) 35 (38 x 35)	22 x 10 x 8 35 x 17 x 12 40 x 20 x 15	15 25 35 45	14 x 14 19 x 19 24 x 24	50 x 30 x 30	
						4, 6, 8
14 x 14 x 5 20 x 20 x 8						4, 6, 8

*other sizes and qualities on request

Accessories suitable for

All Slide/Vibratory grinding machines | Centrifugal plants

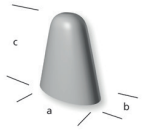
Plastic grinding tools

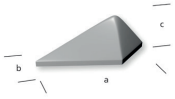
Type	Grinding performance	Grinding pattern	Colour	 Pyramid (PYR)	 Wedge (PQ)	 Tristar (TRI)
HSC			dark grey	10, 15, 20, 25, 30, 40		22, 32, 42
HDC			rosa			
ET			dark green		11 (11 x 16)	
SP			dark red	10, 15, 20, 25, 30, 40, 50, 60		22, 32, 42, 52
NG			blue	10, 15, 20		
XS			light brown	10, 15, 20, 25, 30, 40, 50, 60		22, 32, 42, 52
HDM				10, 15, 20, 25, 30, 40		22, 32, 42
V 2030 - NC			light red	10, 15, 20, 25, 30, 40, 50, 60	11 (11 x 16)	22, 32, 42, 52
HDP				10		22, 32, 42
AF				10, 15, 20, 25, 30, 40, 50, 60		22, 32, 42, 52
CX			rosa			
PP			white	15		

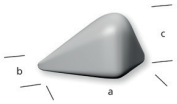
*other sizes and qualities on request

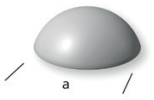
Accessories suitable for

All Slide/Vibratory grinding machines | Centrifugal plants











Cone (KEG)	Paraboloid (PA)	Kite (DRAE)	Kite (DRAR)	Lens (LIN)	Nipple (NIP)
8, 12, 16, 19, 24, 29, 39, 49, 59	28 (28 x 16 x 28) 41 (41 x 23 x 41) 51 (51 x 27 x 51) 61 (61 x 33 x 61)				
8, 12, 16, 19, 24, 29, 39	28 (28 x 16 x 28) 41 (41 x 23 x 41)				
8, 12, 16, 19, 24, 29, 39, 49, 59	28 (28 x 16 x 28) 41 (41 x 23 x 41) 51 (51 x 27 x 51)	63 (63 x 32 x 22)	75 (75 x 61 x 37)		
8, 12, 16, 19	28 (28 x 16 x 28)				
8, 12, 16, 19, 24, 29, 39, 49, 59	28 (28 x 16 x 28) 41 (41 x 23 x 41) 51 (51 x 27 x 51)	63 (63 x 32 x 22)	75 (75 x 61 x 37)		
8, 12, 16, 19, 24, 29, 39	28 (28 x 16 x 28) 41 (41 x 23 x 41)				
8, 12, 16, 19, 24, 29, 39, 49, 59	28 (28 x 16 x 28) 41 (41 x 23 x 41) 51 (51 x 27 x 51)	63 (63 x 32 x 22)	75 (75 x 61 x 37)	14	
8, 12, 16, 19	28 (28 x 16 x 28) 41 (41 x 23 x 41)				
8, 12, 16, 19, 24, 29, 39, 49, 59	28 (28 x 16 x 28) 41 (41 x 23 x 41) 51 (51 x 27 x 51)	63 (63 x 32 x 22)	75 (75 x 61 x 37)		53 (40 x 51), 62 (50 x 60)
19					

*other sizes and qualities on request

Accessories suitable for

All Slide/Vibratory grinding machines | Centrifugal plants | Rotary dryer



Dry- and polishing media

	Corn cob granules				Crushed nut shells		
	Gran 2	Gran 3	Gran 4	Gran 6	Nuss 1	Nuss 4	Nuss 5
pH Range	neutral	neutral	neutral	neutral	neutral	neutral	neutral
Grain size	0,50 - 1,18 mm	0,75 - 1,60 mm	1,18 - 3,15 mm	3,15 - 4,50 mm	0,20 - 0,45 mm	1,70 - 2,40 mm	2,40 - 4,00 mm
Characteristics							
Drying effect	++	++	++	++	+	+	+
Polishing effect	+	+	+	+	++	++	++

Compounds (liquid)

	Flow-Trough processing mode	Recycling mode				Pickling and ball burnishing	
	KH 65	DE 97	KR50	KFL	SGK	KP 12	FMV
Farbe	violett	yellow	blue	yellow	yellow	light yellow	yellow
pH Range	slightly alkaline	alkaline	alkaline	slightly alkaline	alkaline	acidic	acidic
Water hardness ° dH	10 - 15	10 - 15	10 - 15	10 - 15	alle Bereiche	-	-
Characteristics							
Corrosion protection	++	++	++	+	+	-	-
Cleaning	+	+	+	+	++	+	++
Degreasing	0	++	+	++	++	++	++
Brightening	+	+	+	++	+	++	++
Foam	+	+	0	+	0	+	++
Pickling effect	-	-	-	-	-	+	+
Werkstoffe							
Steel, Stainless steel, non-ferrous metals, Ceramics, Plastics	++	++	++	++	++	++	++
Aluminium	-	-	-	-	-	++	++
Silver	-	-	-	-	-	++	-
Remarks		Degreasing compound	Very good corrosion protection	Universally usable	Good corrosion protection on non-ferrous metals		Smoothing and polishing of automotive wheels

* ++ = Very good suitability (high) | + = Good suitability (medium) | 0 = Limited suitability (low) | - = No suitability (none)
** more compounds on request